

Date:  
User:Tuesday, 8/21/2007 3:42:49 PM  
Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SET SCREW
Job Number	: 34172		
Estimate Number	: 11695		
P.O. Number	: <i>N/A</i>	Part Number	: D2712
This Issue	: 8/21/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2712 REV B
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 33667	Drawing Revision	: B
	Type : PURCHASED PARTS	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 8/28/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	250 Um: Each
Comment	: Est: C 05.09.13 Reformat KJ/JLM		

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *4437*

For Hex Head Set Screw

P/N: 92311A599 as per Dwg D2712

Thread: 5/16-24UNF Length: 5/8" long SS

Possible Supplier: McMaster

Material release note is required

*C 7/08/22*  
*(250)*

2.0 92311A599 SET SCREW

Comment: Qty.: 1.0000 Each(s)/Unit Total : 250.0000 Each(s)  
SET SCREW

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material release note is attached

*P 7/14*

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

*S 07/08/31**counted*  
*(x250)*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*P 07/08/31*  
*(250)*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: RD Date: 07/09/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Date: Tuesday, 8/21/2007 3:42:49 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 34172

Part Number: D2712

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(250)

Comment: FINAL INSPECTION/W/O RELEASE

207/09/04

Job Completion



W 07/09/04

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

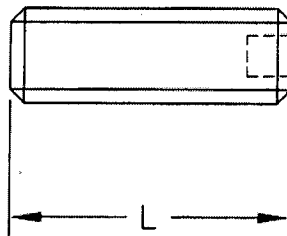
NOTE: Date & initial all entries



DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

RELEASED  
05-09-06 *[Signature]*

(51)  
49  
50  
50  
200



**D2712 SET SCREW**

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L = 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34172

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9 DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKSBURY ON K6A 1

**YOUR PURCHASE  
ORDER NUMBER**  
P000004437

Today's Date: 8/23/07

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202  
IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE**  
**1 OF 1**  
**MCM NUMBER**  
7991120-0

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-102-11	41-03 92311 A599	5 PK	TYPE 18-8 SS CUP POINT SOCKET SET SCREW 5/16"-24 THREAD, 5/8" LENGTH PKG= 50 EA/PK EP	1	5 PK 250	5
						274